



VKD DN 10÷50
PVC-C

DUAL BLOCK® 2-way ball valve

VKD DN 10÷50

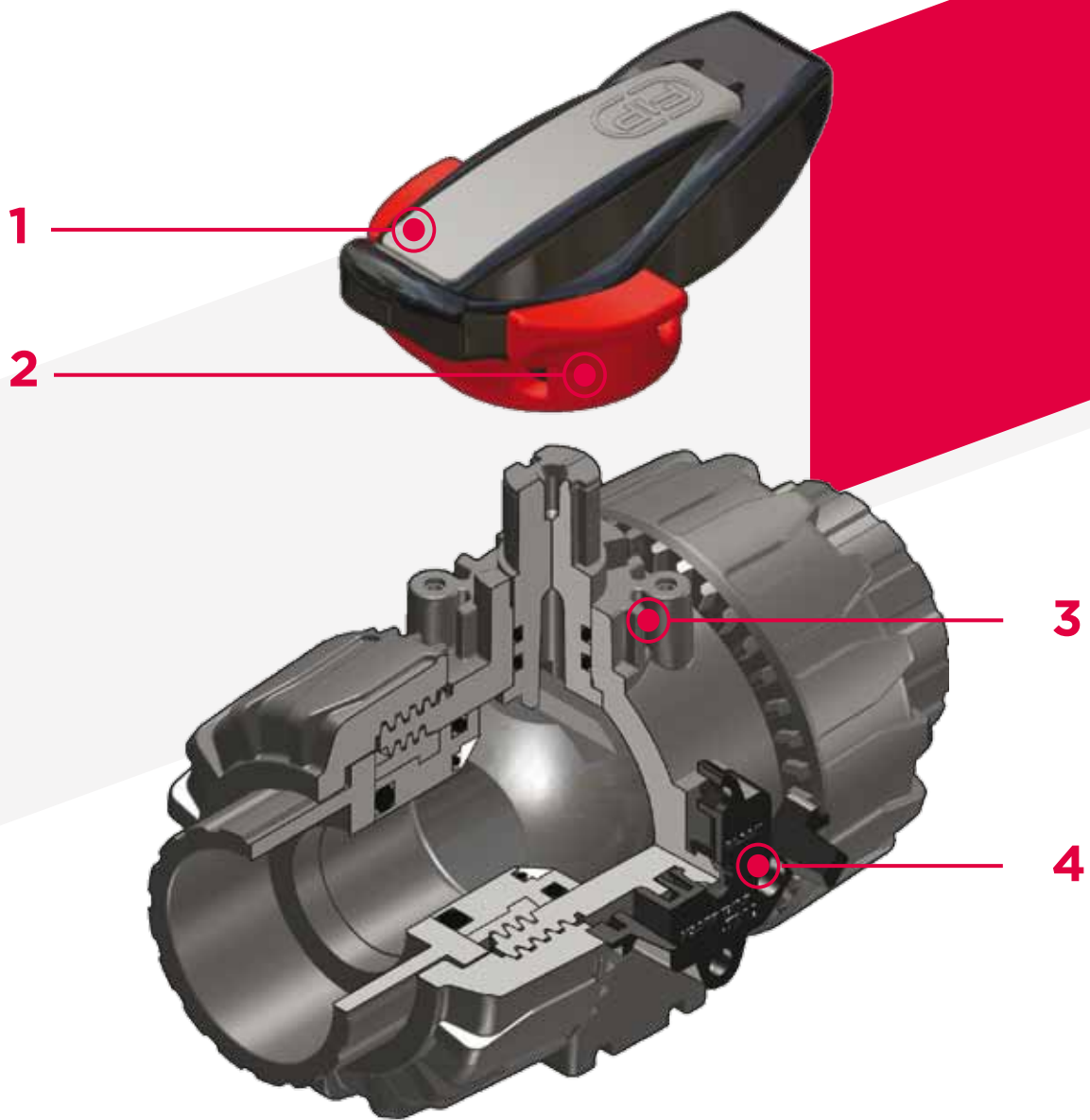
FIP has developed a VKD DUAL BLOCK® 2-way ball valve to introduce a high reference standard in thermoplastic valve design. VKD is a True Union ball valve that meets the most stringent needs required by industrial applications.

DUAL BLOCK® 2-WAY BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball seat carrier system that lets you micro-adjust ball seats and minimise the axial force effect.
- Easy radial disassembly allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-C injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of disassembling downstream pipes with the valve in the closed position
- Floating **full bore ball** with high surface finish
- **Carrier integrated** in the body for valve anchoring
- Ball seat carriers can be adjusted using the **Easytorque adjustment kit**
- **Valve material compatibility** (PVC-C) and elastomer **seal elements** (EPDM or FPM), with water, drinking water and other food substances as per **current regulations**



Technical specifications	
Construction	2-way True union ball valve with locked carrier and lockable union nuts
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20° C
Temperature range	0 °C ÷ 100 °C
Coupling standards	<p>Solvent welding: EN ISO 15493, ASTM F 439. Can be coupled to pipes according to EN ISO 15493, ASTM F 441</p> <p>Thread: ISO 228-1, DIN 2999, ASTM F437</p> <p>Flanging system: ISO 7005-1, EN ISO 15493, EN 558-1, DIN 2501, ANSI B.16.5 cl. 150, JIS B 2220</p>
Reference standards	<p>Construction criteria: EN ISO 16135, EN ISO 15493</p> <p>Test methods and requirements: ISO 9393</p> <p>Installation criteria: DVS 2204, DVS 2221, UNI 11242</p> <p>Actuator couplings: ISO 5211</p>
Valve material	PVC-C
Seal material	EPDM, FPM (standard size O-Ring); PTFE (ball seats)
Control options	Manual control; electric actuator; pneumatic actuator



1 HIPVC Ergonomic multifunctional handle equipped with removable tool to **adjust the ball seat carrier**.

2 **Handle block 0°- 90° SHKD** (available as an accessory) ergonomically operable during service and lockable

3 Robust **integrated bracket for valve anchoring**, for easy and quick automation even after valve installation on the system via the Power Quick module (optional)

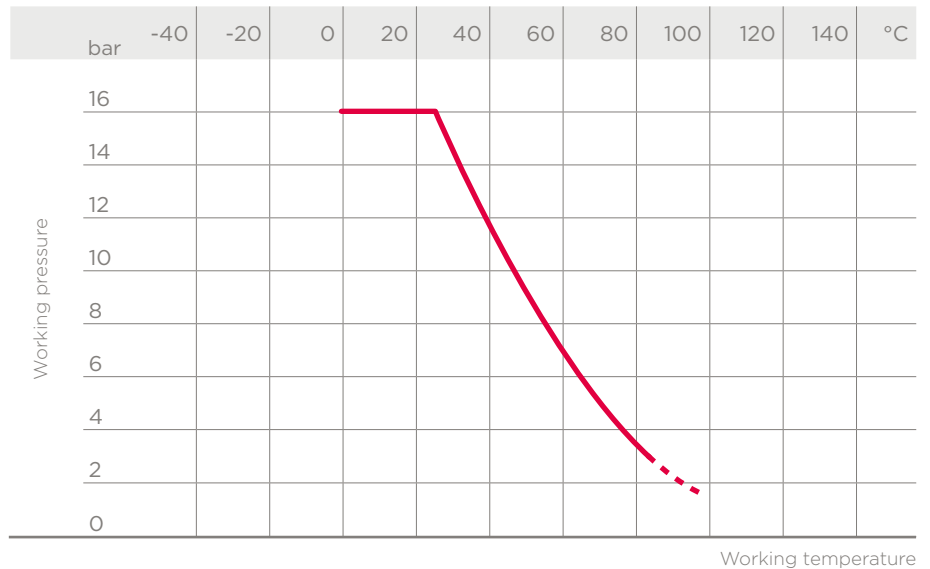
4 **DUAL BLOCK®** patented lock system that ensures union nut tightening hold even in severe conditions such as vibrations or heat dilation

TECHNICAL DATA

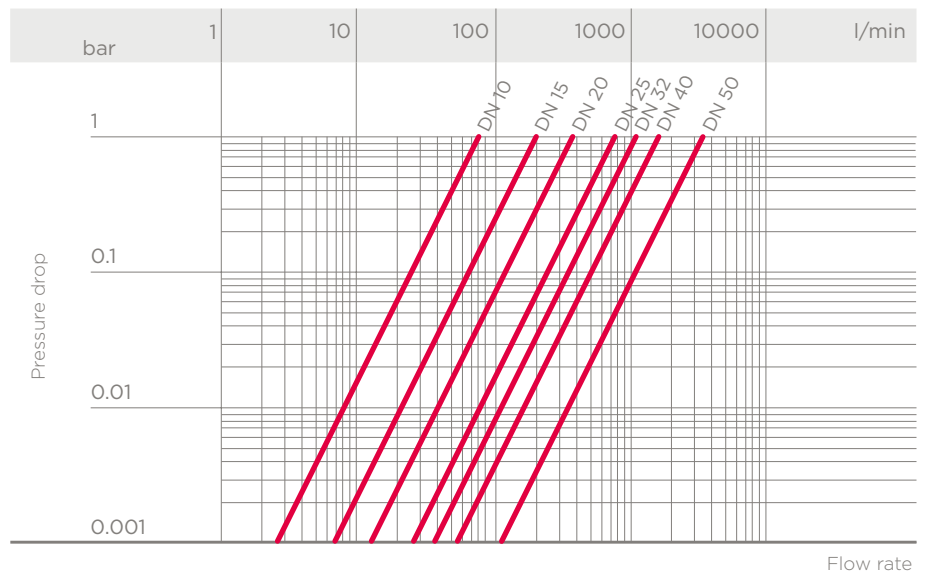
PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).

Note: When using PVC-C at working temperatures higher than 90°, it is advisable to first contact the service centre.



PRESSURE DROP GRAPH



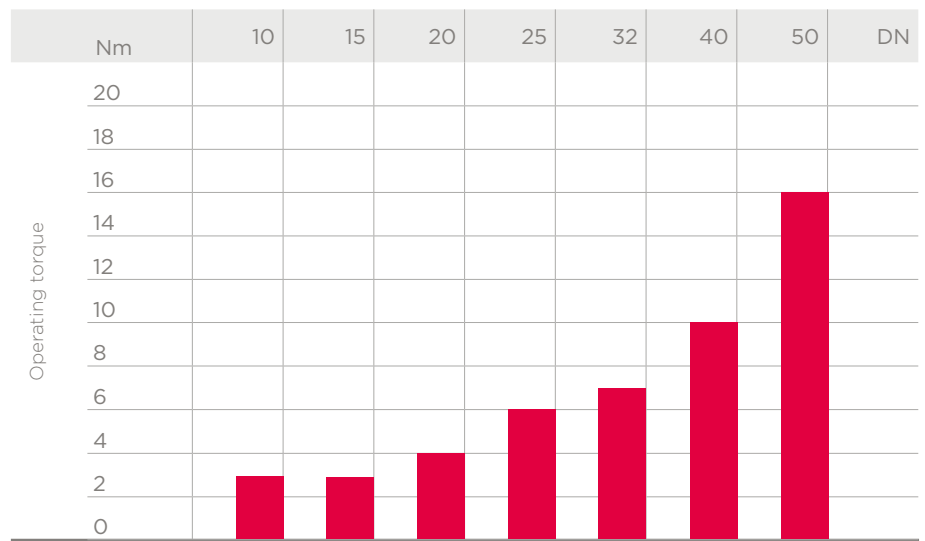
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position.

The K_v100 values shown in the table are calculated with the valve completely open.

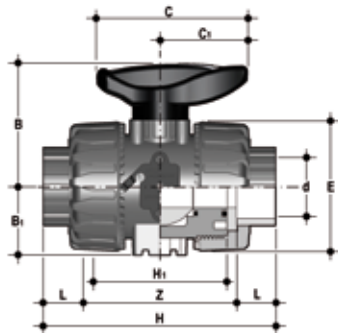
DN	10	15	20	25	32	40	50
K _v 100 l/min	80	200	385	770	1100	1750	3400

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

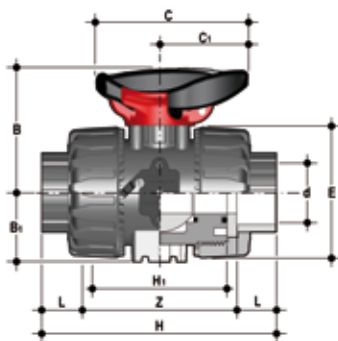
DIMENSIONS



VKDIC

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, metric series

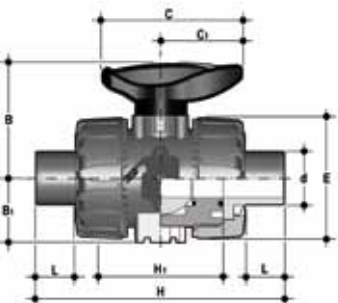
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
16	10	16	54	29	67	40	54	103	65	14	75	234	VKDIC016E	VKDIC016F
20	15	16	54	29	67	40	54	103	65	16	71	223	VKDIC020E	VKDIC020F
25	20	16	65	34.5	85	49	65	115	70	19	77	358	VKDIC025E	VKDIC025F
32	25	16	69.5	39	85	49	73	128	78	22	84	476	VKDIC032E	VKDIC032F
40	32	16	82.5	46	108	64	86	146	88	26	94	753	VKDIC040E	VKDIC040F
50	40	16	89	52	108	64	98	164	93	31	102	1007	VKDIC050E	VKDIC050F
63	50	16	108	62	134	76	122	199	111	38	123	1717	VKDIC063E	VKDIC063F



VKDIC/SHX

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, metric series, handle block and STAINLESS steel threaded inserts

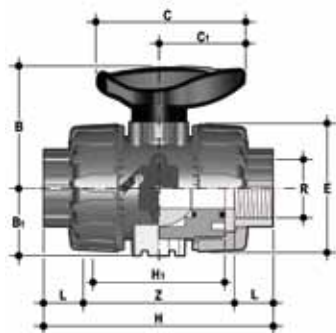
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
16	10	16	54	29	67	40	54	103	65	14	75	244	VKDICSHX016E	VKDICSHX016F
20	15	16	54	29	67	40	54	103	65	16	71	233	VKDICSHX020E	VKDICSHX020F
25	20	16	65	34.5	85	49	65	115	70	19	77	368	VKDICSHX025E	VKDICSHX025F
32	25	16	69.5	39	85	49	73	128	78	22	84	486	VKDICSHX032E	VKDICSHX032F
40	32	16	82.5	46	108	64	86	146	88	26	94	763	VKDICSHX040E	VKDICSHX040F
50	40	16	89	52	108	64	98	164	93	31	102	1017	VKDICSHX050E	VKDICSHX050F
63	50	16	108	62	134	76	122	199	111	38	123	1727	VKDICSHX063E	VKDICSHX063F



VKDDC

DUAL BLOCK® 2-way ball valve with male ends for solvent welding, metric series

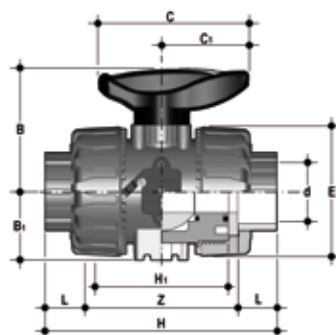
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	g	EPDM Code	FPM Code
20	15	16	54	29	67	40	54	124	65	16	239	VKDDC020E	VKDDC020F
25	20	16	65	34.5	85	49	65	144	70	19	369	VKDDC025E	VKDDC025F
32	25	16	69.5	39	85	49	73	154	78	22	482	VKDDC032E	VKDDC032F
40	32	16	82.5	46	108	64	86	174	88	26	753	VKDDC040E	VKDDC040F
50	40	16	89	52	108	64	98	194	93	31	1029	VKDDC050E	VKDDC050F
63	50	16	108	62	134	76	122	224	111	38	1749	VKDDC063E	VKDDC063F



VKDFC

DUAL BLOCK® 2-way ball valve with BSP threaded female ends

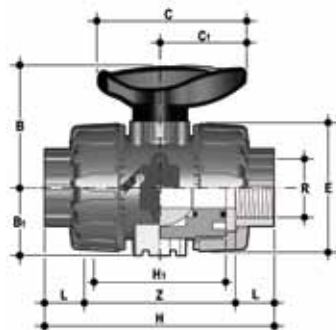
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
1/2"	15	16	54	29	67	40	54	111	65	17.8	75.4	228	VKDFC020E	VKDFC020F
3/4"	20	16	65	34.5	85	49	65	117	70	18	81	364	VKDFC025E	VKDFC025F
1"	25	16	69.5	39	85	49	73	135	78	22.6	89.8	487	VKDFC032E	VKDFC032F
1 1/4"	32	16	82.5	46	108	64	86	153	88	25.1	102.8	737	VKDFC040E	VKDFC040F
1 1/2"	40	16	89	52	108	64	98	156	93	24.7	106.6	1040	VKDFC050E	VKDFC050F
2"	50	16	108	62	134	76	122	186	111	29.6	126.8	1815	VKDFC063E	VKDFC063F



VKDAC

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, ASTM series

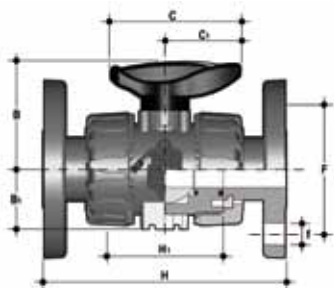
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
1/2"	15	16	54	29	67	40	54	117	65	22.5	72	234	VKDAC012E	VKDAC012F
3/4"	20	16	65	34.5	85	49	65	129	70	25.5	78	375	VKDAC034E	VKDAC034F
1"	25	16	69.5	39	85	49	73	142	78	28.7	84.6	487	VKDAC100E	VKDAC100F
1 1/4"	32	16	82.5	46	108	64	86	162	88	32	98	780	VKDAC114E	VKDAC114F
1 1/2"	40	16	89	52	108	64	98	172	93	35	102	1062	VKDAC112E	VKDAC112F
2"	50	16	108	62	134	76	122	199	111	38.2	122.6	1864	VKDAC200E	VKDAC200F



VKDNC

DUAL BLOCK® 2-way ball valve with female ends, NPT thread

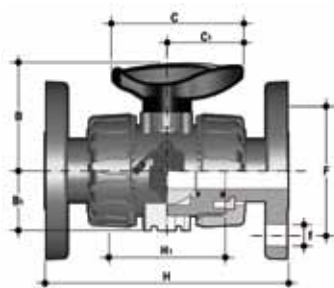
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
1/2"	15	16	54	29	67	40	54	111	65	17.8	75.4	228	VKDNC020E	VKDNC020F
3/4"	20	16	65	34.5	85	49	65	117	70	18	81	364	VKDNC025E	VKDNC025F
1"	25	16	69.5	39	85	49	73	135	78	22.6	89.8	487	VKDNC032E	VKDNC032F
1 1/4"	32	16	82.5	46	108	64	86	153	88	25.1	102.8	737	VKDNC040E	VKDNC040F
1 1/2"	40	16	89	52	108	64	98	156	93	24.7	106.6	1040	VKDNC050E	VKDNC050F
2"	50	16	108	62	134	76	122	186	111	29.6	126.8	1815	VKDNC063E	VKDNC063F



VKDOC

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled EN/ISO/DIN PN10/16.
Face to face according to EN 558-1

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM Code	FPM Code
20	15	16	54	29	67	40	65	14	130	65	11	4	481.1	VKDOC020E	VKDOC020F
25	20	16	65	34.5	85	49	75	14	150	70	13.5	4	663.1	VKDOC025E	VKDOC025F
32	25	16	69.5	39	85	49	85	14	160	78	14	4	895.9	VKDOC032E	VKDOC032F
40	32	16	82.5	46	108	64	100	18	180	88	14	4	1379	VKDOC040E	VKDOC040F
50	40	16	89	52	108	64	110	18	200	93	16	4	1761	VKDOC050E	VKDOC050F
63	50	16	108	62	134	76	125	18	230	111	16	4	2741	VKDOC063E	VKDOC063F

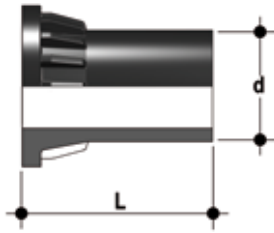


VKDOAC

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled ANSI B16.5 cl.150 #FF

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM Code	FPM Code
1/2"	15	16	54	29	67	40	60.3	15.9	143	65	11	4	481.1	VKDOAC012E	VKDOAC012F
3/4"	20	16	65	34.5	85	49	69.9	15.9	172	70	13.5	4	663.1	VKDOAC034E	VKDOAC034F
1"	25	16	69.5	39	85	49	79.4	15.9	187	78	14	4	895.9	VKDOAC100E	VKDOAC100F
1" 1/4	32	16	82.5	46	108	64	88.9	15.9	190	88	14	4	1379	VKDOAC114E	VKDOAC114F
1" 1/2	40	16	89	52	108	64	98.4	15.9	212	93	16	4	1761	VKDOAC112E	VKDOAC112F
2"	50	16	108	62	134	76	120.7	19.1	234	111	16	4	2741	VKDOAC200E	VKDOAC200F

ACCESSORIES



CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding

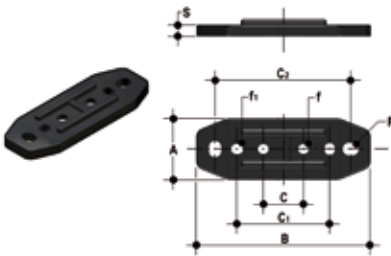
d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
52	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063



SHKD

Handle block kit 0° - 90° lockable

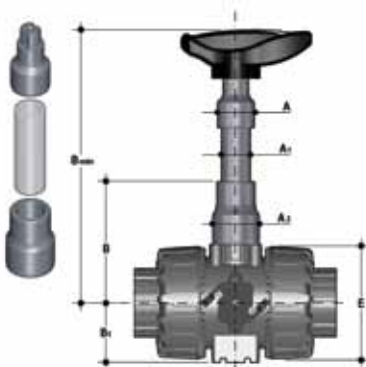
d	DN	Code
16 - 20	10 - 15	SHKD020
25 - 32	20 - 25	SHKD032
40 - 50	32 - 40	SHKD050
63	50	SHKD063



PMKD

Wall mounting plate

d	DN	A	B	C	C ₁	C ₂	F	f	f ₁	S	Code
16	10	30	86	20	46	67.5	6.5	5.3	5.5	5	PMKD1
20	15	30	86	20	46	67.5	6.5	5.3	5.5	5	PMKD1
25	20	30	86	20	46	67.5	6.5	5.3	5.5	5	PMKD1
32	25	30	86	20	46	67.5	6.5	5.3	5.5	5	PMKD1
40	32	40	122	30	72	102	6.5	6.3	6.5	6	PMKD2
50	40	40	122	30	72	102	6.5	6.3	6.5	6	PMKD2
63	50	40	122	30	72	102	6.5	6.3	6.5	6	PMKD2



PSKD

Stem extension

d	DN	A	A ₁	A ₂	E	B	B ₁	B min	Code
16	10	32	25	32	54	70	29	139.5	PSKD020
20	15	32	25	32	54	70	29	139.5	PSKD020
25	20	32	25	40	65	89	34.5	164.5	PSKD025
32	25	32	25	40	73	93.5	39	169	PSKD032
40	32	40	32	50	86	110	46	200	PSKD040
50	40	40	32	50	98	116	52	206	PSKD050
63	50	40	32	59	122	122	62	225	PSKD063

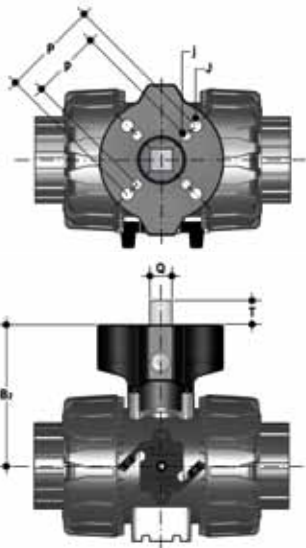


EASYTORQUE KIT

Kit for ball seat carrier tightening adjustment for DUAL BLOCK® DN 10÷50 series valves

d	DN	Torque recommended*	Code
3/8"-1/2"	10-15	3 N m - 2,21 Lbf ft	KETO1
3/4"	20	4 N m - 2,95 Lbf ft	KETO1
1"	25	5 N m - 3,69 Lbf ft	KETO1
1 1/4"	32	5 N m - 3,69 Lbf ft	KETO1
1 1/2"	40	7 N m - 5,16 Lbf ft	KETO1
2"	50	9 N m - 6,64 Lbf ft	KETO1

*calculated in ideal installation conditions

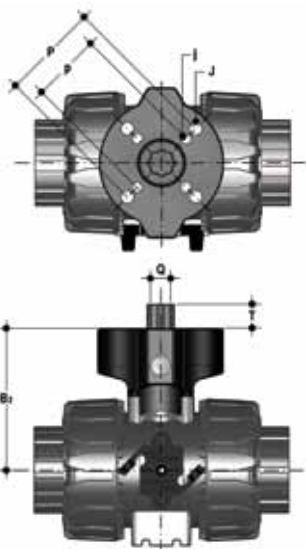


POWER QUICK CP

The valve can be equipped with pneumatic actuators, using the PP-GR module reproducing the drilling pattern provided for by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
20	15	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
25	20	69	11	12	*F03 x 5,5	F05 x 6,5	PQCP025
32	25	74	11	12	*F03 x 5,5	F05 x 6,5	PQCP032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCP040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCP050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCP063

*F04 x 5.5 on request

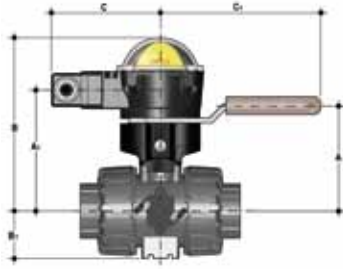


POWER QUICK CE

The valve can be equipped with electric actuators, using the PP-GR module reproducing the drilling pattern provided for by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
20	15	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
25	20	69	14	16	*F03 x 5,5	F05 x 6,5	PQCE025
32	25	74	14	16	*F03 x 5,5	F05 x 6,5	PQCE032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCE040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCE050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCE063

*F04 x 5.5 on request

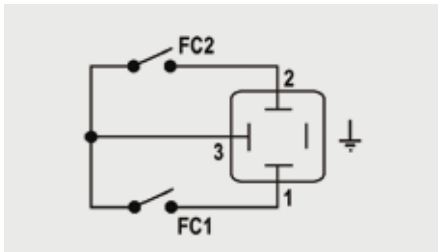


MSKD

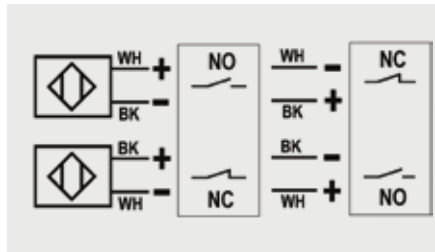
MSKD is a limit switch box with electromechanical or inductive micro switches to remotely signal the valve position. Manual valve installation is possible using the Power Quick actuation module.

The box can be assembled on the VKD valve even if already installed on the system.

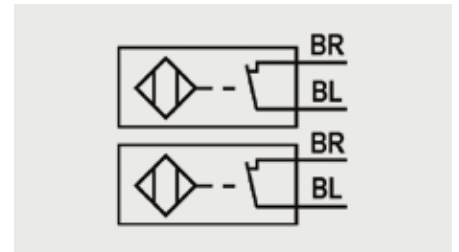
d	DN	A	A ₁	B	B ₁	C	C ₁	Code electromechanical	Code inductive	Code Namur
16	10	58	85	132.5	29	88.5	134	MSKD1M	MSKD1I	MSKD1N
20	15	58	85	132.5	29	88.5	134	MSKD1M	MSKD1I	MSKD1N
25	20	70.5	96	143.5	34.5	88.5	134	MSKD1M	MSKD1I	MSKD1N
32	25	74	101	148.5	39	88.5	134	MSKD1M	MSKD1I	MSKD1N
40	32	116	118	165.5	46	88.5	167	MSKD2M	MSKD2I	MSKD2N
50	40	122	124	171.5	52	88.5	167	MSKD2M	MSKD2I	MSKD2N
63	50	139	141	188.5	62	88.5	167	MSKD2M	MSKD2I	MSKD2N



Electromechanical



Inductive



Namur

WH = white; BK = black; BL = blue; BR = brown

Type switches	Flow rate	Lifetime [drives]	Rated operating	Rated voltage	Operating current	Voltage drop	Empty current	Protection rate
Electromechanical	250 V - 5 A	3 x 10 ⁷	-	-	-	-	-	IP65
Inductive	-	-	5 ÷ 36 V	-	4 ÷ 200 mA	< 4,6 V	< 0,8 mA	IP65
Namur*	-	-	7,5 ÷ 30 V DC**	8,2 V DC	< 30 mA**	-	-	IP65

* To be used with an amplifier

** Outside areas with explosion risks

FASTENING AND SUPPORTING

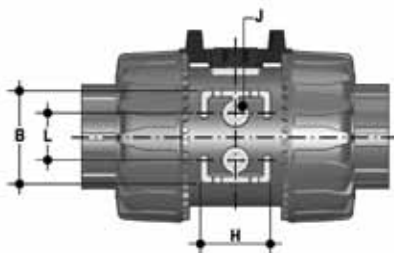


All valves, whether manual or driven, must be adequately supported in many applications.

The VKD valve series is therefore provided with an integrated bracket that permits direct anchoring of the valve body without the need of other components.

For wall installation, dedicated PMKD mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation.

PMKD plates also allow VKD valve alignment with FIP ZIKM pipe clips as well as allowing different sizes of valves to be aligned.

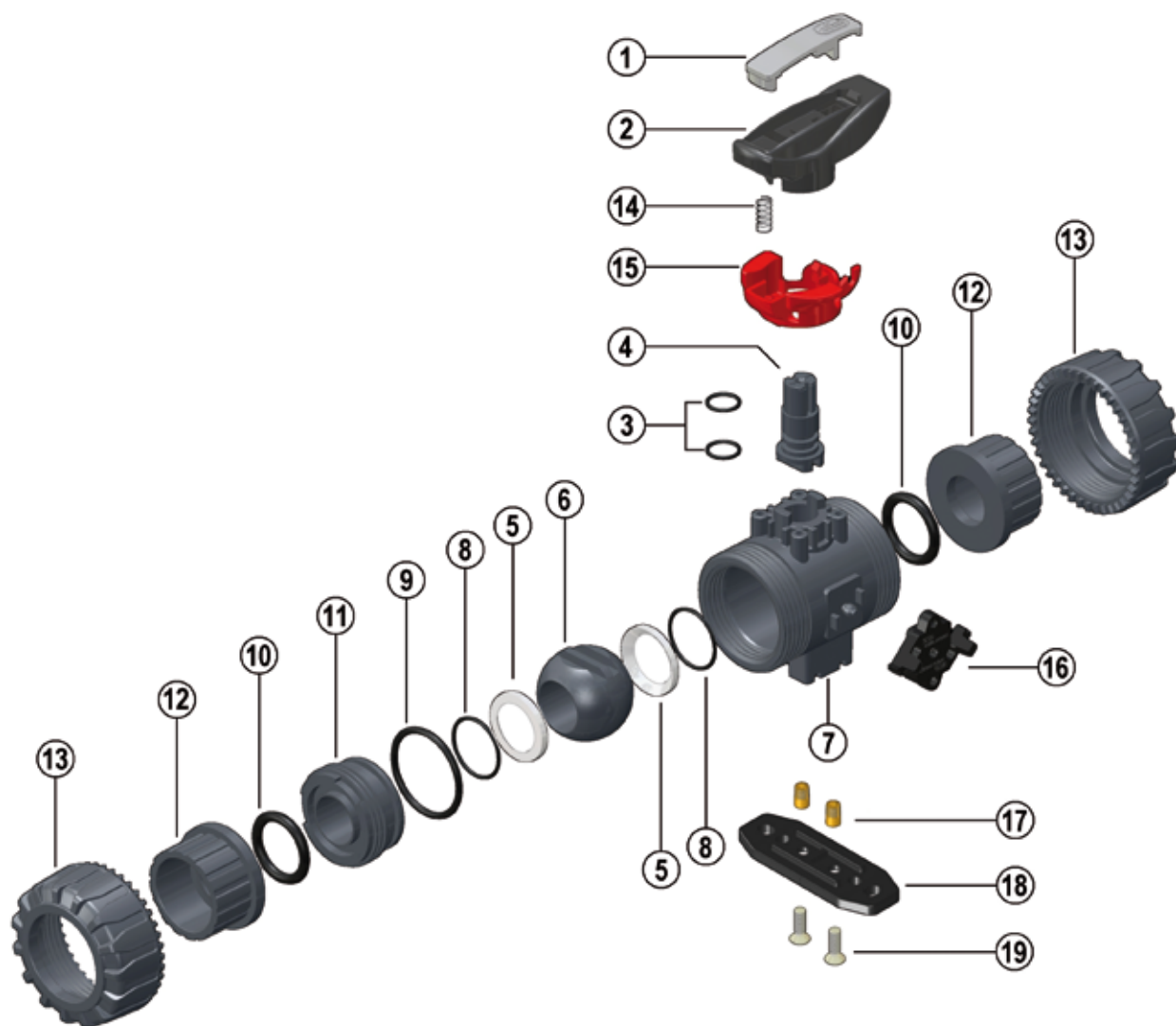


d	DN	B	H	L	J*
16	10	31.5	27	20	M4 x 6
20	15	31.5	27	20	M4 x 6
25	20	40	30	20	M4 x 6
32	25	40	30	20	M4 x 6
40	32	50	35	20	M6 x 10
50	40	50	35	20	M6 x 10
63	50	60	40	20	M6 x 10

* With threaded inserts

COMPONENTS

EXPLODED VIEW



- 1 · Handle insert (PVC-U - 1)
- 2 · Handle (HIPVC - 1)
- 3 · Stem O-ring (EPDM o FPM - 2)*
- 4 · Stem (PVC-C - 1)
- 5 · Ball seat (PTFE - 2)*
- 6 · Ball (PVC-C - 1)
- 7 · Body (PVC-C - 1)

- 8 · Ball seat O-Ring (EPDM or FPM - 2)*
- 9 · Radial seal O-Ring (EPDM or FPM - 1)*
- 10 · Socket seal O-Ring (EPDM or FPM - 2)*
- 11 · Ball seat carrier (PVC-C - 1)
- 12 · End connector (PVC-C - 2)*
- 13 · Union nut(PVC-C - 2)

- 14 · Spring (STAINLESS steel - 1)**
- 15 · Handle safety block (PP-GR - 1)**
- 16 · DUAL BLOCK® (POM - 1)
- 17 · Threaded inserts (STAINLESS steel or Brass - 2)**
- 18 · Distance plate (PP-GR - 1)**
- 19 · Screw (STAINLESS steel - 2)**

* Spare parts

** Accessories

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Release the union nuts by pressing the lever on the DUAL BLOCK® (16) along the axis and separate it from the union nut (fig. 1-2). IT is also possible to completely remove the locking device from the valve body.
- 3) Fully unscrew the union nuts (13) and extract the body sideways.
- 4) Before disassembling, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 5) After closing the valve, remove the special insert (1) from the handle (2) and push the two projecting ends into the corresponding recesses on the ball seat carrier (11). Rotate the stop ring anti-clockwise to extract it (fig. 3-4).
- 6) Pull the handle (2) upwards to remove it from the valve stem (4).
- 7) Press on the ball from the side opposite the "REGULAR - ADJUST" label, being sure not to scratch it, until the ball seat carrier exits (11), then extract the ball (6).
- 8) Press the stem (4) inwards until it exits the body.
- 9) Remove the O-Rings (3, 8, 9, 10) and PTFE ball seats (5) extracting them from their grooves, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-rings (3, 8, 9, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Insert the stem (4) from inside the body (7).
- 3) Place the PTFE ball seats (5) in the housings in the body (7) and in the ball seat carrier (11).
- 4) Insert the ball (6) rotating it to the closed position.
- 5) Screw the carrier (11) into the body and tighten up in the clockwise direction using the handle (2) to limit stop.
- 6) Insert the valve between the end connectors (12) and tighten the union nuts (13) making sure that the socket seal O-rings (10) do not exit their seats.
- 7) The handle (2) should be placed on the valve stem (4).



Note: during assembly, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Check that the DUAL BLOCK® union nut locking device (16) is fitted to the valve body.
- 3) To release the union nuts, axially press the release lever to separate the lock and then unscrew it in the counter-clockwise direction.
- 4) Unscrew the union nuts (13) and insert them on the pipe segments.
- 5) Solvent weld or screw the end connectors (12) onto the pipe ends.
- 6) Position the valve body between the end connectors and fully tighten the union nuts (13) manually by rotating clockwise without using wrenches or other tools that could damage the union nut surface.

7) Lock the union nuts by returning the DUAL BLOCK® to its housing, pressing on it until the hinges lock on the nuts.

8) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "fastening and supporting").

The VKD valve can be equipped with a handle block to prevent ball rotation (supplied separately).

When the handle safety block (14, 15) is installed, lift the lever (15) and rotate the handle (fig. 6-7).

A lock can also be installed on the handle to protect the system against tampering (fig. 8).

Seal can be adjusted using the extractable insert on the handle (fig. 3-4).

The seals can be adjusted later with the valve installed on the pipe by simply tightening the union nuts. This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of manoeuvres.

The Easytorque kit can also be used for micro adjustments (fig. 5).

WARNINGS

- If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.
- Always avoid sudden closing operations and protect the valve from accidental operations.

Fig. 5



Fig. 6



Fig. 7



Fig. 8





VKD DN 65÷100
PVC-C

DUAL BLOCK® 2-way ball valve

VKD DN 65÷100

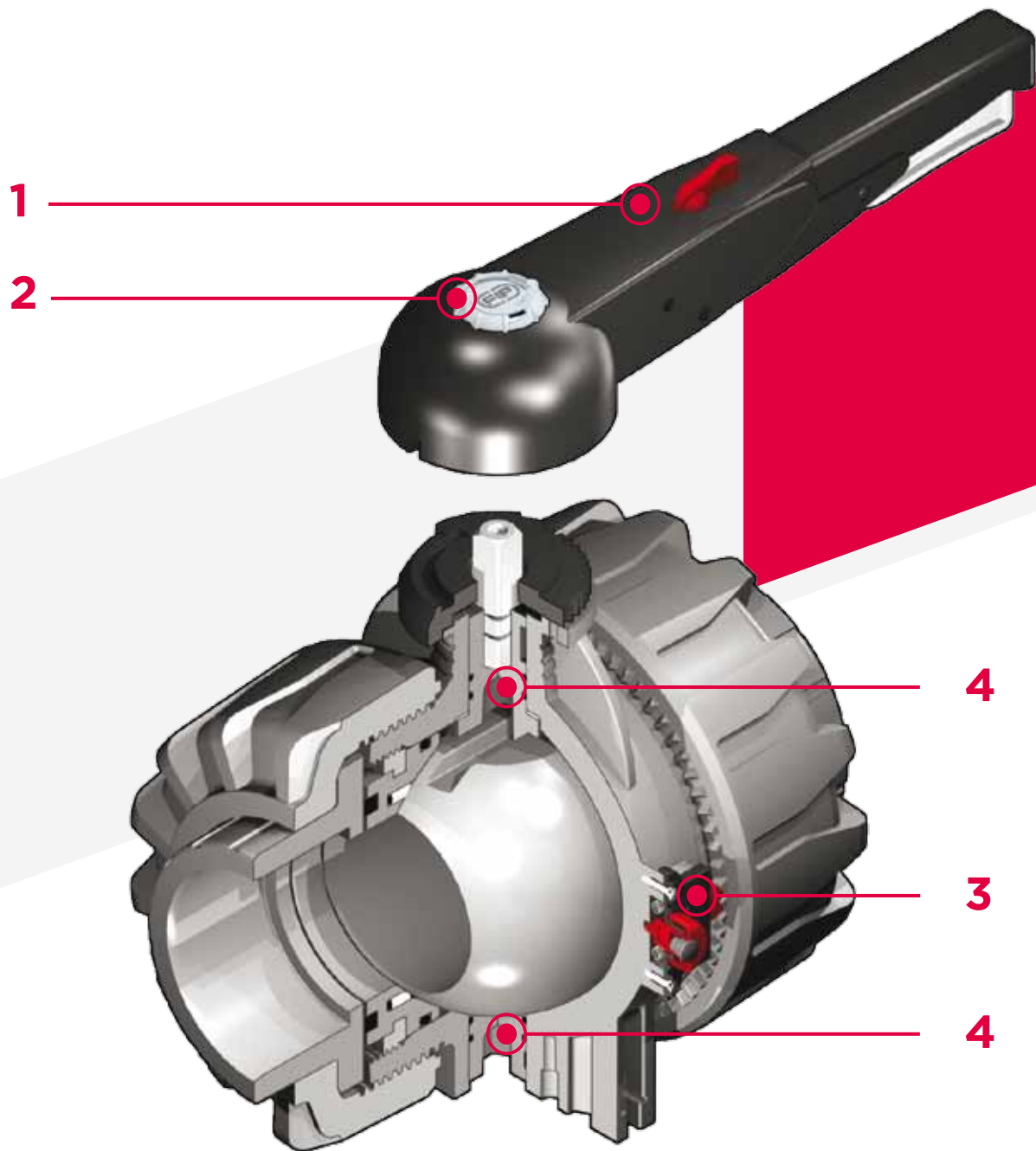
FIP has developed a VKD DUAL BLOCK® ball valve to introduce a high reference standard in thermoplastic valve design. VKD is a True Union ball valve that meets the most stringent needs required by industrial applications. This valve is also equipped with a customising Labelling System.



DUAL BLOCK® 2-WAY BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball seat carrier system that lets you micro-adjust ball seats and minimise the axial force effect.
- Easy radial disassembly allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-C injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of disassembling downstream pipes with the valve in the closed position
- **Full bore ball** with high surface finish
- **Carrier integrated in the body** for valve anchoring
- Possibility of installing a manual reducer or pneumatic and/or electric actuators by applying an ISO standard drilling pattern PP-GR flange
- **STAINLESS steel molded-in stem**, with square section as per ISO 5211
- **Valve material compatibility** (PVC-C) and elastomer **seal elements** (EPDM or FPM), with water, drinking water and other food substances as per **current regulations**

Technical specifications	
Construction	2-way True Union ball valve with locked carrier and union nuts.
Size range	DN 65 ÷ 100
Nominal pressure	PN 16 with water at 20° C
Temperature range	0 °C ÷ 100 °C
Coupling standards	<p>Solvent welding: EN ISO 15493, ASTM F 439. Can be coupled to pipes according to EN ISO 15493, ASTM F 441</p> <p>Thread: ISO 228-1, DIN 2999, ASTM F437</p> <p>Flanging system: ISO 7005-1, EN ISO 15493, EN 558-1, DIN 2501, ANSI B.16.5 cl. 150, JIS B 2220</p>
Reference standards	<p>Construction criteria: EN ISO 16135, EN ISO 15493</p> <p>Test methods and requirements: ISO 9393</p> <p>Installation criteria: DVS 2204, DVS 2221, UNI 11242</p> <p>Actuator couplings: ISO 5211</p>
Valve material	PVC-C
Seal material	EPDM, FPM; PTFE (ball seats)
Control options	Manual control; electric actuator; pneumatic actuator



1 HIPVC ergonomic multifunctional handle for quick operation, **block and graduated adjustment in 10 positions.** Possibility of inhibiting rotation with a lock

2 Customisable Labelling System: built-in LCE module in the hub made of a transparent protection plug and **customisable tag holder** using the LSE set (available as accessory). The customisation lets you identify the valve on the system according to specific needs i

3 **DUAL BLOCK®** patented lock system that ensures union nut tightening hold even in severe conditions such as vibrations or heat dilation

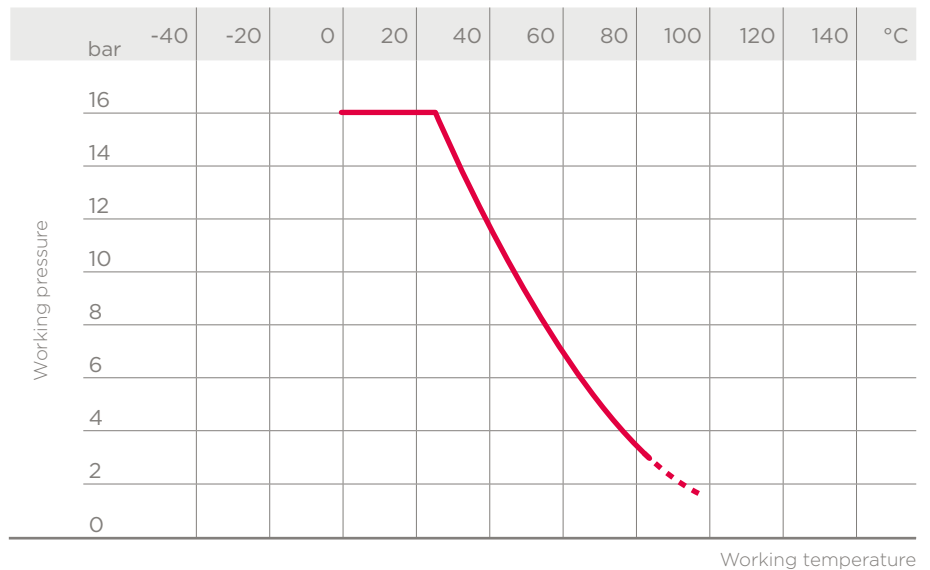
4 **Double stem** with double O-Rings for ball centring and operating torque reduction

TECHNICAL DATA

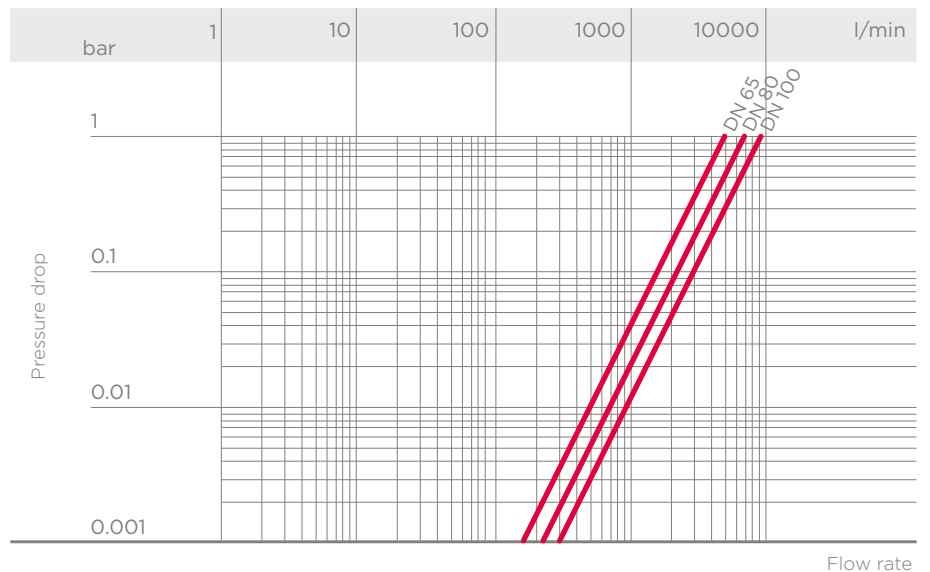
PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).

Note: When using PVC-C at working temperatures higher than 90°, it is advisable to first contact the service centre.



PRESSURE DROP GRAPH



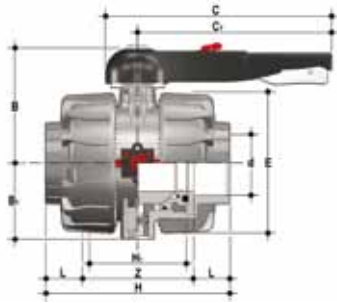
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position.

The K_v100 values shown in the table are calculated with the valve completely open.

DN	65	80	100
K _v 100 l/min	5250	7100	9500

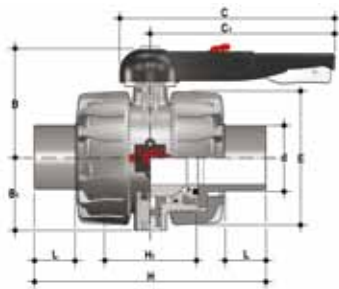
DIMENSIONS



VKDIC

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, metric series

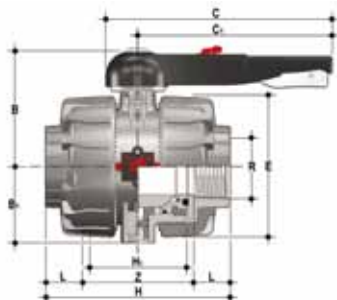
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
75	65	16	164	87	225	175	164	235	133	44	147	4750	VKDIC075E	VKDIC075F
90	80	16	177	105	327	272	203	270	149	51	168	7838	VKDIC090E	VKDIC090F
110	100	16	195	129	385	330	238	308	167	61	186	12137	VKDIC110E	VKDIC110F



VKDDC

DUAL BLOCK® 2-way ball valve with male ends for solvent welding, metric series

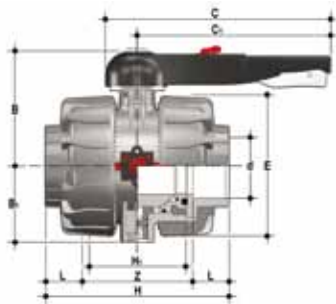
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	g	EPDM Code	FPM Code
75	65	16	164	87	225	175	164	235	133	44	4789	VKDDC075E	VKDDC075F
90	80	16	177	105	327	272	203	270	149	51	7691	VKDDC090E	VKDDC090F
110	100	16	195	129	385	330	238	308	167	61	11931	VKDDC110E	VKDDC110F



VKDFC

DUAL BLOCK® 2-way ball valve with BSP threaded female ends

R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
2"1/2	65	16	164	87	225	175	164	235	133	33.2	168.6	4769	VKDFC212E	VKDFC212F
3"	80	16	177	105	327	272	203	270	149	35.5	199	7910	VKDFC300E	VKDFC300F
4"	100	16	195	129	385	330	238	308	167	37.6	232.8	12262	VKDFC400E	VKDFC400F

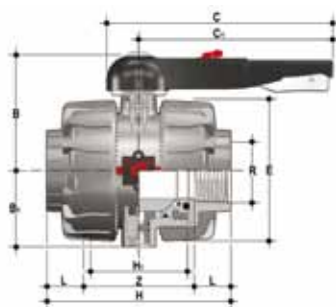


VKDAC

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, ASTM series

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
2"1/2	65	16	164	87	225	175	164	235	133	44.5	146	4762	VKDAC212E	VKDAC212F
3"	80	16	177	105	327	272	203	270	149	48	174	7850	VKDAC300E	VKDAC300F
4"	100	16	195	129	385	330	238	308	167	57.5	193	12222	VKDAC400E	VKDAC400F

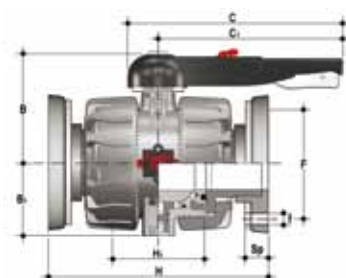
* PPH versions are all PN 10



VKDNC

DUAL BLOCK® 2-way ball valve with NPT threaded female ends

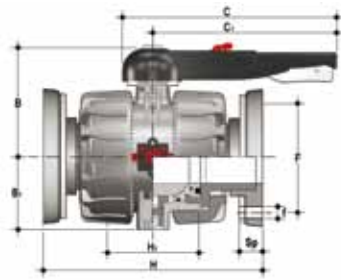
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM Code	FPM Code
2"1/2	65	16	164	87	225	175	164	235	133	33.2	168.6	4769	VKDNC212E	VKDNC212F
3"	80	16	177	105	327	272	203	270	149	35.5	199	7910	VKDNC300E	VKDNC300F
4"	100	16	195	129	385	330	238	308	167	37.6	232.8	12262	VKDNC400E	VKDNC400F



VKDOC

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled EN/ISO/DIN PN10/16. Face to face according to EN 558-1

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM Code	FPM Code
75	65	16	164	87	327	175	145	17	290	133	21	4	6413	VKDOC075E	VKDOC075F
90	80	16	177	105	327	272	160	17	310	149	21.5	8	9669	VKDOC090E	VKDOC090F
110	100	16	195	129	385	330	180	17	350	167	21.5	8	14697	VKDOC110E	VKDOC110F

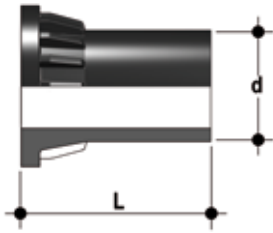


VKDOAC

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled ANSI B16.5 cl.150 #FF. Face to face according to EN 558-1

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM Code	FPM Code
2"1/2	65	16	164	87	327	175	139.7	18	290	133	21	4	6413	VKDOC075E	VKDOC075F
3"	80	16	177	105	327	272	152.4	18	310	149	21.5	8	9669	VKDOC090E	VKDOC090F
4"	100	16	195	129	385	330	190.5	18	350	167	21.5	8	14697	VKDOC110E	VKDOC110F

ACCESSORIES



CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding

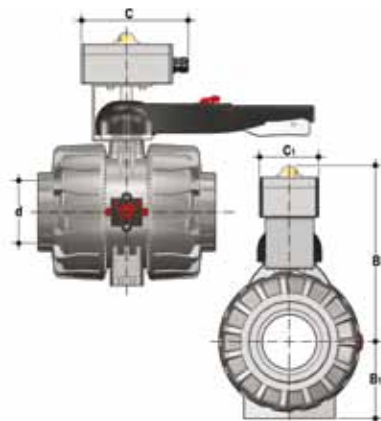
d	DN	PN	L	SDR	Code
75	65	16	111	11	CVDE11075
90	80	16	118	11	CVDE11090
110	100	16	132	11	CVDE11110



LSE

Customisation and label printing set for Easyfit handle made up of pre-cut adhesive sheets and software for guided label creation.

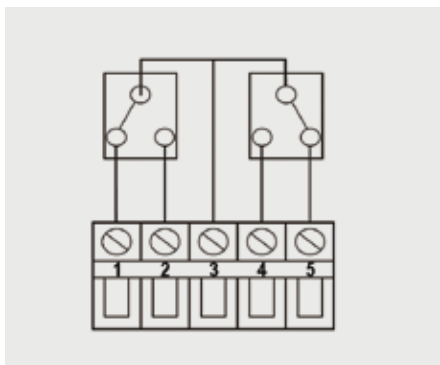
d	DN	Code
75	65	LSE040
90	80	LSE040
110	100	LSE040



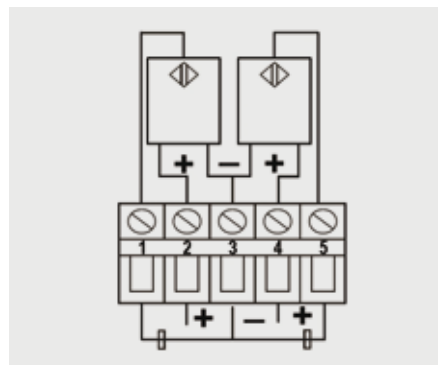
VKD-MS

The MS kit lets you install a limit switch box with electromechanical or inductive micro switches on a manual VKD valve to remotely signal the valve position (open-closed). The kit can be assembled on the valve even if already installed on the system.

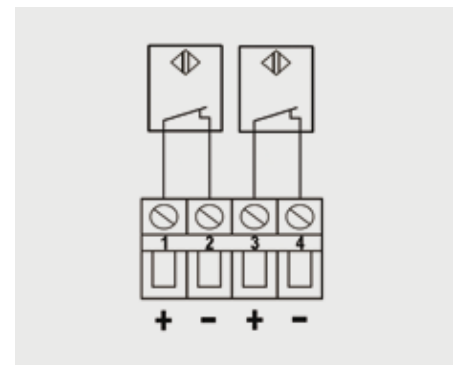
d	DN	B	B ₁	C	C ₁	Protection rate	Code electromechanical	Code inductive	Code Namur
75	65	266	87	150	80	IP67	FKMS1M	FKMS1I	FKMS1N
90	80	279	105	150	80	IP67	FKMS1M	FKMS1I	FKMS1N
110	100	297	129	150	80	IP67	FKMS1M	FKMS1I	FKMS1N



Electromechanical

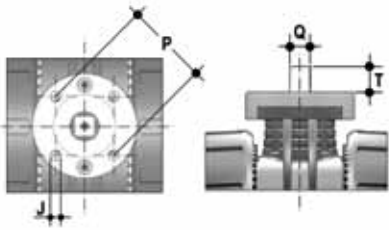


Inductive



Namur*

* To be used with an amplifier



ACTUATOR MOUNTING FLANGE

The valve can be equipped with pneumatic or electric standard actuators and handwheel reduces for heavy-duty operations, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211 F07.

d	DN	P x J	T	Q
75	65	F07 x 9	16	14
90	80	F07 x 9	16	14
110	100	F07 x 9	19	17

FASTENING AND SUPPORTING

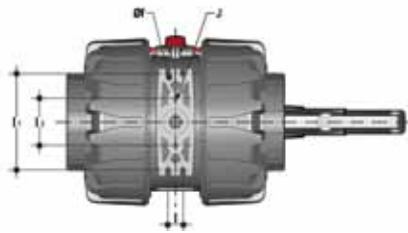


All valves, whether manual or driven, must be adequately supported in many applications.

The VKD valve series is therefore provided with an integrated bracket that permits direct anchoring of the valve body without the need of other components.

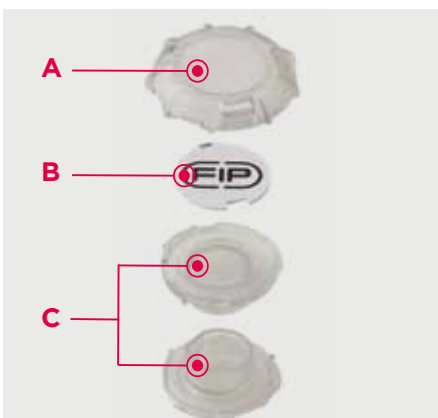
For wall installation, dedicated PMKD mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation.

PMKD plates also allow VKD valve alignment with FIP ZIKM pipe clips as well as allowing different sizes of valves to be aligned.



d	DN	J	f	l	l ₁	l ₂
75	65	M6	6.3	17.4	90	51.8
90	80	M6	8.4	21.2	112.6	63
110	100	M8	8.4	21.2	137	67

CUSTOMISATION



The VKD DN 65÷100 valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A-C) and white tag holder (B) made of the same material, bearing on the FIP logo one side.

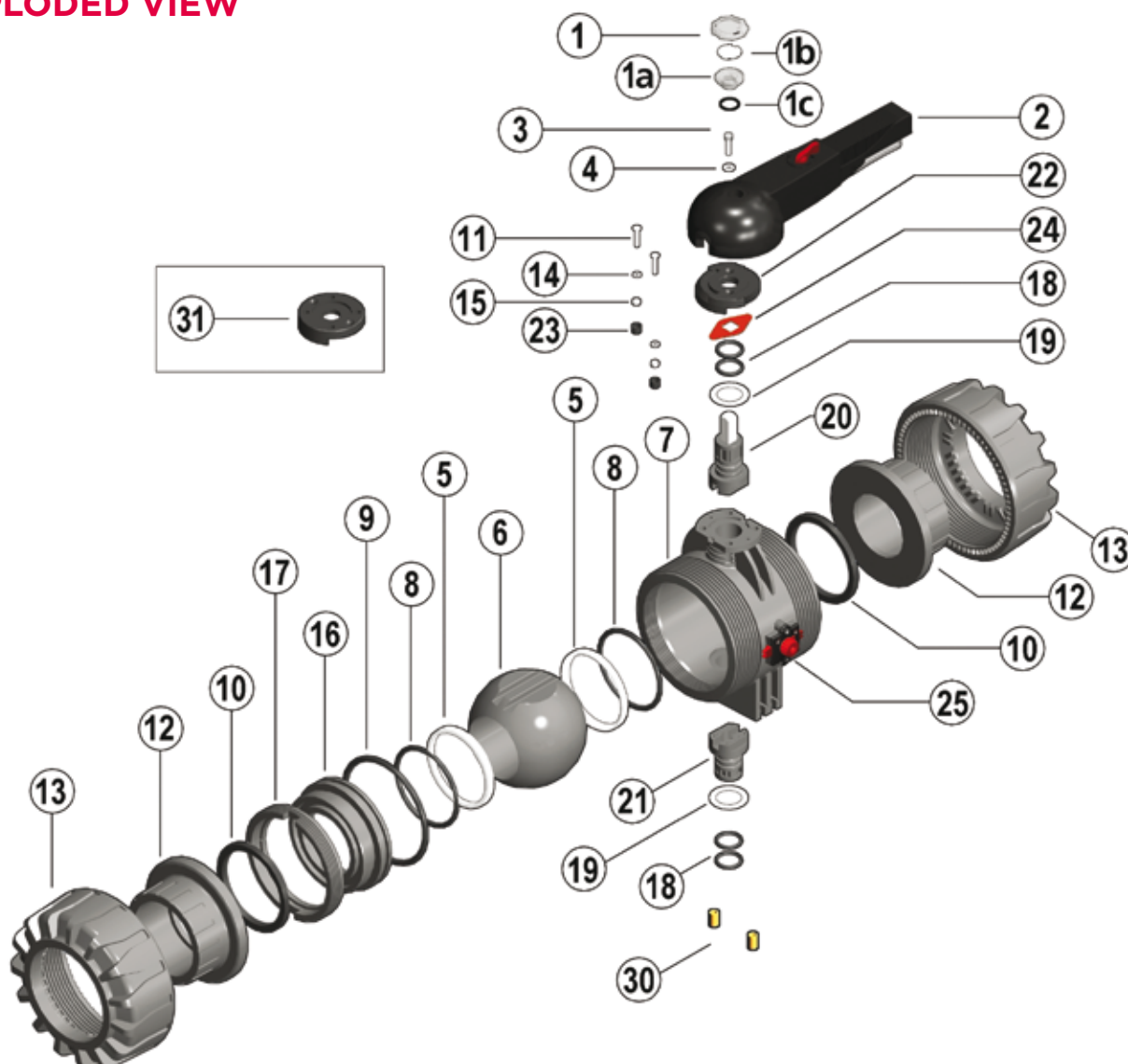
The plate, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Remove the upper part of the transparent plug (A) rotating it counter-clockwise as indicated by the "Open" label on the plug and remove it.
- 2) Extract the tag holder from its housing on the lower part of the plug (C)
- 3) Apply the adhesive label on the holder (B) to align the profiles matching the tab position.
- 4) Reinsert the tag holder in its housing at the bottom of the plug
- 5) Reposition the top of the plug in the housing rotating it clockwise; this way the label is protected against the elements.

COMPONENTS

EXPLODED VIEW



1-1a · Transparent protection plug (PVC - 1)

1b · Tag holder (PVC - 1)

1c · O-Ring (NBR - 1)

2 · Handle (HIPVC - 1)

3 · Screw (STAINLESS steel - 1)

4 · Washer (STAINLESS steel - 1)

5 · Ball seat (PTFE - 2)*

6 · Ball (PVC-C - 1)

7 · Body (PVC-C - 1)

8 · Ball seat carrier O-ring (EPDM or FPM - 2)*

9 · Radial seal O-Ring (EPDM or FPM - 1)*

10 · socket seal O-ring (EPDM or FPM - 2)*

11 · Screw (STAINLESS steel - 2)

12 · End connector (PVC-C - 2)

13 · Union nut(PVC-C - 2)

14 · Washer (Acciaio INOX - 2)

15 · Nut (STAINLESS steel - 2)

16 · Ball seat carrier (PVC-C - 1)

17 · Threaded ring (PVC-C - 1)

18 · stem O-ring (EPDM or FPM - 4)*

19 · Anti-friction disk (PTFE - 2)*

20 · Upper stem (PVC-C/STAINLESS STEEL - 1)

21 · Lower stem (PVC-C - 1)

22 · Plate (PP-GR - 1)

23 · Protection plug (PE - 2)

24 · Position indicator (PA - 1)

25 · DUAL BLOCK® (PP-GR + various - 1)

30 · Threaded inserts (Brass- 2)**

31 · Actuation plate (PP-GR - 1)**

* Spare parts

** Accessories

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Release the union nuts by rotating the button (25) to the left, pointing the arrow on the open lock (fig. 1).
- 3) Unscrew the union nuts (13) and extract the body (7) (fig. 2).
- 4) Before disassembling, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 5) Open the valve.
- 6) Remove the protection plug on the handle (2) and unscrew the screw (3) with the washer (4).
- 7) Remove the handle (2).
- 8) Remove the screws (11) and plate (22) from the body (7).
- 9) Insert the two supplied wrench protrusions in the corresponding apertures on the threaded ring (17), extracting it by rotating counter-clockwise with the ball seat carrier (16) (fig. 3).
- 10) Press on the ball (6), being careful not to scratch it, and remove it from the body.
- 11) Press the upper stem (20) inwards and extract it from the body and remove the lower stem (21). Remove the anti-friction disks (19).
- 12) Remove the O-Rings (8, 9, 10, 18) and PTFE ball seats (5) extracting them from their grooves, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-rings (8, 9, 10, 18) must be inserted in their grooves as shown in the exploded view.
- 2) Place the anti-friction disks (19) on the stems (20-21) and insert the stems in their housings in the body.
- 3) Place the PTFE ball seats (5) in the housings in the body (7) and in the carrier (16).
- 4) Insert the ball (6) rotating it to the closed position.
- 5) Insert the carrier with threaded ring (17) into the body and tighten up in the clockwise direction using the supplied tool, to limit stop.
- 6) Position the plate (22) with rack on the body, and screw in the screws (11) washers (14) and nuts (15).
- 7) The handle (2) with protection plug (1, 1a, 1b, 1c) should be placed on the stem (20) (fig. 4).
- 8) Screw in the screw (3) with the washer (4) and position the protection plug (1, 1a, 1b, 1c).
- 9) Insert the valve between the end connectors (12) and tighten the union nuts (13), making sure that the socket seal O-rings (10) do not exit their seats.
- 10) Release the union nuts by rotating the button (25) to the right, pointing the arrow on the closed lock (fig. 1).



Note: during assembly, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Make sure the DUAL BLOCK® union nut lock system (25) is in the FREE position.
- 3) Unscrew the union nuts (13) and insert them on the pipe segments.
- 4) Solvent weld or screw the end connectors (12) onto the pipe ends.
- 5) Position the valve body between the end connectors and fully tighten the union nuts (13) clockwise with an appropriate wrench.
- 6) Lock the union nuts rotating the button (25) clockwise (see paragraph "union nut lock").
- 7) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "fastening and supporting").

Adjust the ball seat carriers using the supplied tool (fig. 3).

The seals can be adjusted later with the valve installed on the pipe by simply tightening the union nuts. This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of manoeuvres.

Fig. 1



Fig. 2



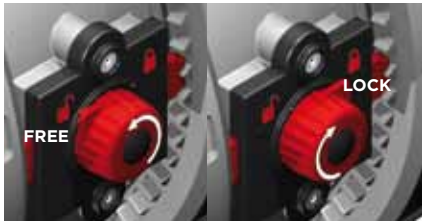
Fig. 3



Fig. 4



UNION NUT LOCK



Rotate the button to the left, pointing the arrow on the open lock to unlock DUAL BLOCK® : the valve union nuts are free to rotate clockwise and counter-clockwise. Rotate the button to the right and point the arrow on the closed lock to lock DUAL BLOCK® : the valve union nuts are blocked in the desired position.

HANDLE BLOCK



Thanks to the multifunctional handle and the red manoeuvre button on the lever, you can perform a 0°-90° operation and a graduated operation by means of the 10 intermediate positions and a stop lock: the handle can be locked in each of the 10 positions by simply pressing the Free-lock button. A lock can also be installed on the handle to protect the system against tampering.

The valve is two-way and can be installed in any position. It can also be installed at end line or tank.

WARNINGS

- If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.
- Always avoid sudden closing operations and protect the valve from accidental operations.